



# NIPPON KAIJI KYOKAI

## Certificate

Certificate No.

NKY-2639

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand : Coreweld 80-K2  
Manufacturer : ESAB SeAH Corp.  
Chang-Won, Kyung-Nam, Korea  
Kind : Semi-Automatic and Automatic Welding Consumable  
Purpose : For High Tensile Steel and Steel for Low Temperature Service  
Approval Condition ;  
Grade : KAW54Y40MG(C)H5, KAWL3MG(C)H5,  
KSW54Y40G(C)H5, KSWL3G(C)H5  
Current : DCEP  
Position : Flat and Horizontal Fillet  
Max. Dia. of Wire : F ; 1.6mm  $\phi$ , H-F; 1.6mm  $\phi$   
Shield Gas : CO<sub>2</sub>

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

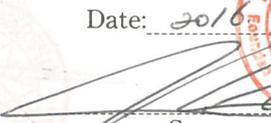
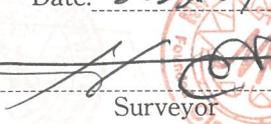
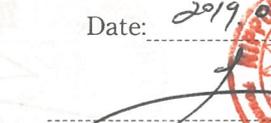
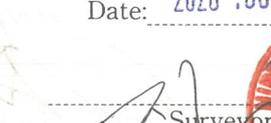
This Certificate will remain in force until the 28th day of December, 2006.  
Issued at Tokyo on the 29th day of December, 2005.



H. Kitada  
General Manager of  
Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

NKY 2639

<p>The validity of this certificate has been renewed until <u>2017.12.28</u> .</p> <p>Date: <u>2016.08.24</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u>2022.12.28</u> .</p> <p>Date: <u>2021.07.05</u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>2018.12.28</u> .</p> <p>Date: <u>2017.08.25</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u>2023.12.28</u> .</p> <p>Date: <u>2022.08.24</u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>2019.12.28</u> .</p> <p>Date: <u>2018.08.21</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u>2024.12.28</u> .</p> <p>Date: <u>2023.07.28</u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>2020.12.28</u> .</p> <p>Date: <u>2019.07.25</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u>2025.12.28</u> .</p> <p>Date: <u>2024.07.18</u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>2021.12.28</u> .</p> <p>Date: <u>2020.08.14</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>

